



PLUS® XL, L, VL, ML, ML Black, M, 10

Application technology

Dip-spinning

Spray

Standards and specs

PLUS XL

- PSA (B15 3320)
- CHRYSLER (PS 9666)

PLUS L

- CHRYSLER (PS 5873)
- GENERAL MOTORS (GMW414)

PLUS VL

- BMW(GS 90010)
- DAIMLER(DBL 9440)

PLUS ML

- FORD(WX 100 S438)
- GENERAL MOTORS (GMW 3359)

PLUS M

- FIAT(Cap.9.57513)
- IVECO(18-1101)

PLUS 10

- VOLKSWAGEN Group (TL245)
- HONDA

Description

Lubricated top-coat in bulk process

Applied over Geomet® base coat

They allow control of coefficient of friction and enhance corrosion protection.

General properties

- Coefficient of friction over Geomet® 321 (ISO 16047)

PLUS type	Coefficient of friction
PLUS	>0,18
PLUS XL	0,06-0,09
PLUS L	0,08-0,14
PLUS VL	0,09-0,14
PLUS ML	0,10-0,16
PLUS ML Black	0,10-0,16
PLUS M	0,12-0,18
PLUS 10	NO LUBRICADO

- Silver appearance, dull
- Better corrosion resistance

Uses

It is specially recommended for parts produced in high volumes, for instance, bolts and nuts.

THIS TREATMENT IS APPLIED DIRECTLY IN LINE OR IN COMBINATION WITH PREVIOUS AND SUBSEQUENT APPLICATIONS.
GALOL S.A. offers the possibility to reduce logistic costs between the different operations of manufacturing of the part .



Corrosion resistance properties

Salt spray test acc. to ISO 9227

Geomet 321/500 + Plus XL,L,VL,ML, M, 10	720 H SST	24g/ m2
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Parts with PLUS Top-coats

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